U.S. App. No.: U.S. Nat'l Stage of PCT/EP2004/052155

IN THE CLAIMS:

Kindly rewrite Claims 1-11 as follows:

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Att'y Ref. No. 003-239

1.	(Currently Amended)	A braze alloy consisting of, in (wt%): 10-15% Cr, 4.5-6%
Al, 0	.17-0.3% Y, 8-12% Co, 0-4%	% W, 2.5-5% Ta, 2.0-3.5% B, with Cr+Al > 15%, Cr/Al \leq 3,
and A	Al+Ta > 7.5 %, remainder Ni	ckel and unavoidable -impurities.

2.	(Currently Amended)	A method of brazing comprising: The use of		
	providing a Nickel-based or	Cobalt-based article, said article selected from the group		
consis	sting of a polycrystalline supera	alloy article, a directionally solidified superalloy article, and		
a single crystal superalloy article; and				
	brazing the braze alloy accor	ding to claim 1 for brazing-onto a-the_Nickelbased or a		
Cobal	tbased polycrystalline supera	lloy article.		

3. - 4. (**Cancelled**)

- 5. (Currently Amended) The <u>method use of the braze alloy of brazing according to one of claims Claim 2, 3, and 4</u> wherein the <u>superalloy article is comprises a gas turbine component.</u>
- 6. (Currently Amended) The A method use of using the a braze alloy comprising:

 providing a braze alloy according to claim 1 in a form selected from the group consisting

 of the pure form as a paste, or a foil, or as an ingredient blend in a blend braze paste, as a braze tape, or as and a pre-sintered braze sheet; and brazing with said braze alloy form.
- 7. (Currently Amended) A <u>braze product comprising:</u>

 <u>a product selected from the group consisting of a pre-sintered braze sheet, braze tape, or and blend braze paste, said product comprising a mixture of filler material consisting of a nickel or cobalt superalloy and the braze alloy according to claim 1.</u>

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8.	(Currently Amended)	The pre-sintered braze productsheet, braze tape or blend			
braze paste_according to claim 7, wherein the said mixture comprises at least 30 wt% braze					
alloy.					
9.	(Currently Amended)	The pre-sintered braze productsheet, braze tape or blend			
braze paste according to claim 7-or 8, wherein the accordingly produced product comprises a					
pre-sintered braze sheet eontain having no binder.					
10.	(Currently Amended)	A method of repairing a nickel-based or a cobalt-based			
superalloy article (1)-comprising: the step of					
	providing a pure braze alloy	according to claim 1 in the form of a paste or a foil; and			
	_high temperature vacuum bra	azing of the article (1) with the pure braze alloy-according to			
claim 1 as a paste or a foil.					
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11.	(Currently Amended)	A method of repairing a nickel-based or a cobalt-based			
superalloy article (1) comprising: the step of					
brazing the article (1) with a pre-sintered braze sheet, braze tape or blend braze paste					
providing a product according to claim 7; and					
brazing said article with said product.					